

## SerraGlaze® Product Care Instructions

### Storage Conditions

- Store product in a semi-controlled environment—free from contaminants and temperature fluctuations
- Store Flat in provided boxes. Do not stack items on top.
- 50-85 ° F and 40-80% Relative Humidity (RH). Store in original packaging

### Preparations

- Clean window for which the film is to be applied with a mixture of soap and water.
- Only use lint free rags when wiping windows.
- Completely dry window, ensuring that the edges adjacent to the frame is very clean. Use a squeegee while window is still wet to completely clean and dry window, removing all traces of dirt, grime, grease, etc.
- Create film wetting solutions in a spray bottle: 1-2 drops of baby shampoo per 1-2 quarts of water is recommended.
- Open package of SerraGlaze in a semi-controlled environment to avoid film contamination.
- Wear non-marking, powder free gloves when handling SerraGlaze.
- Cut SerraGlaze to the desired size, 1/16<sup>th</sup>” from top, bottom, and sides of window edges.
  - Note: It is extremely important that the adhesive side is facing up when cutting the film so that rough (burr) edges caused by cutting are away from window side which could potentially create edge delamination.

### Installation

- Make sure that working environment is free of excessive airborne particles (dust) to avoid film contamination. Redirect air handling away from windows.
- Lay SerraGlaze on a clean, lint and contaminant-free flat surface with the release liner facing up. Clean liner using tacky roller or lint free rags. Note: Any particles on the liner could transfer to the adhesive while removing the release liner if not removed.
- Remove the adhesive release liner from the “exterior” side of the film. To separate the liner from the film, place a small piece of scotch tape on top corner of “exterior” side of the film and pull downward.
- Uniformly thoroughly mist the now exposed adhesive surface with the wetting solution. Make sure there are no dry spots on the film. To avoid contamination, do not let the exposed adhesive set for a long period of time.
- Apply a generous amount of wetting solution to the glass surface and immediately place wet exposed adhesive on to the window. The wetting solution enables repositioning the SerraGlaze to achieve good alignment on the window.
- Use a rubber squeegee and squeegee out solution starting from the center to the edge of the film to remove wetting solution and air bubbles, using a paper towel to soak up the moisture at the edges.
- Wipe down edges of the film to prevent moisture from creeping into the film which could potentially create edge delamination.
- Repeat steps to completely remove wetting solution, air bubbles, and wetting solution. This may take 5-6 times.
- Allow a few days for the adhesive to completely bond to the glass surface. Remove protective liner.
- Note: Some clouding of film may occur until fully cured. Allow 30 days to cure.